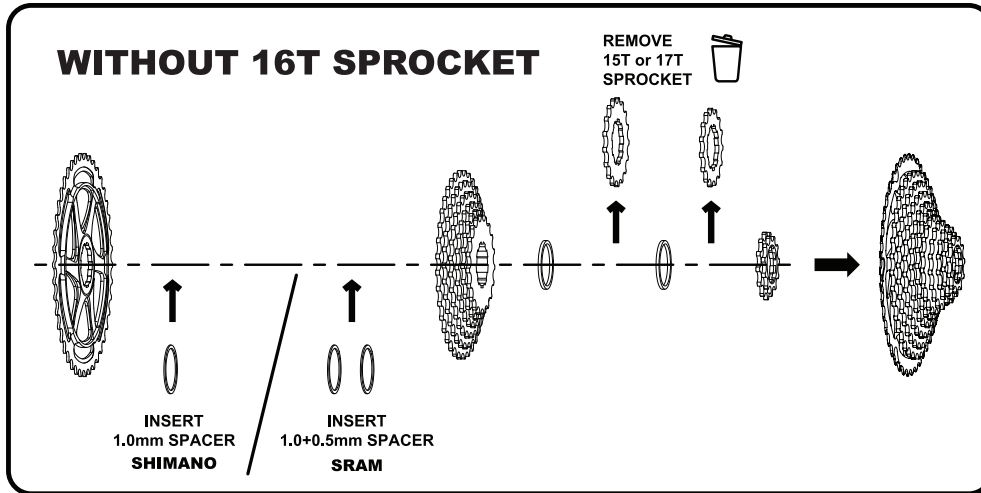


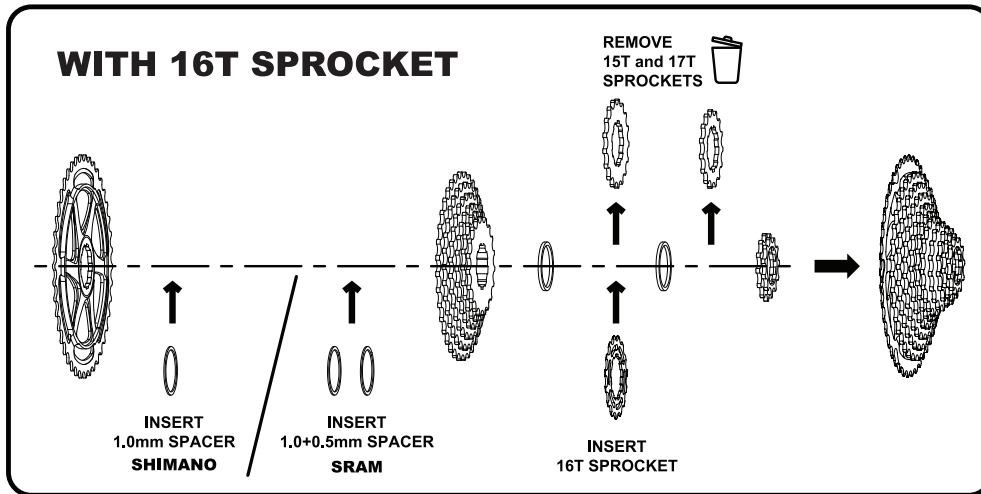
# CLINCH SPROCKET ASSEMBLY INSTRUCTIONS

## STEP 1



$$\text{CLINCH 40T/42T} + \text{INSERT 1.0mm SPACER} + \text{SHIMANO 11-36T} - (15\text{T or }17\text{T}) = \text{SPROCKET 11-40T/11-42T}$$

$$\text{CLINCH 40T/42T} + \text{INSERT 1.0 \& 0.5mm SPACER} + \text{SRAM 11-36T} - (15\text{T or }17\text{T}) = \text{SPROCKET 11-40T/11-42T}$$



$$\text{CLINCH 40T/42T} + \text{INSERT 1.0mm SPACER} + \text{SHIMANO 11-36T} - (15\text{T \& }17\text{T}) + 16\text{T} = \text{SPROCKET 11-40T/11-42T}$$

$$\text{CLINCH 40T/42T} + \text{INSERT 1.0 \& 0.5mm SPACER} + \text{SRAM 11-36T} - (15\text{T \& }17\text{T}) + 16\text{T} = \text{SPROCKET 11-40T/11-42T}$$

## STEP 2

